

SHRINK FIT SYSTEMS

Advanced Technology for Precision Machining

SHRINK FIT PACKAGE DEAL

FOR START.2 SHRINK FIT UNIT

- The most powerful entry level Shrink Fit unit
 Optional foot pedal available allows for (14Kw) allows shrinking for most shank sizes in 2 seconds!
- · Toolholders include pluggable coolant ports (starting at 1/4").
- · Shrink and unshrink any type of tools and cutters Steel, HSS, Carbide, Heavy Metal, Powdered Metal, Shrink Fit extensions and reductions, Tool Shank must have h6 tolerance.
- Remote control pendant Shrink and Cooling unit linked and controlled by 1 pendant!

- hands-free operation.
- Operate up to 2 cooling units simultaneously (2nd unit is an optional purchase).

EXCLUSIVE FEATURES:

- Auto shank size detection protects against overheating thereby preventing toolholder premature failure.
- Inductor rotates 180° to allow easy removal of broken tools.

5 PIECE INDUCTION RING SET



PACKAGE INCLUDES:

SHRINK FIT UNIT AND COOLING UNIT



STORAGE RACKS

5 PIECE COOLING BRACKET SET



CHUCK HOLDERS (CAT40/50, BT30-50, HSK25-100) Included pair corresponds to selected Shrink Fit package



START.2 PACKAGES*	PRICE (200V)	PRICE (380V)
CAT40/BT40 START.2-XXX PACKAGE**	\$13,500.00	\$14,500.00
NCAT40/NBT40 START.2-XXX PACKAGE	\$14,300.00	\$15,300.00
CAT50 START.2-XXX PACKAGE	\$15,300.00	\$16,300.00
NCAT50 START.2-XXX PACKAGE	\$15,900.00	\$16,900.00
HSK63A START.2-XXX PACKAGE	\$14,000.00	\$15,000.00
HSK100A START.2-XXX PACKAGE	\$15,400.00	\$16,400.00
BT30 START.2-XXX PACKAGE	\$13,500.00	\$14,500.00
NBT30 START.2-XXX PACKAGE	\$14,250.00	\$15,250.00

*Replace "XXX" in part number with respective voltage, either 200 or 380.

Prices subject to change without prior notice.

STANDARD FEATURES



BALANCE



ID CHIP READY (Except for BT Taper)







OPTIONAL FEATURES

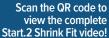
TAPER PLUS (Dual Contact Taper)

*Package pricing includes ten standard inch size SF holders with less than 6.00 gage lengths and a 200V or 380V shrink fit unit.



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SHRINK FIT SYSTEMS

Advanced Technology for Precision Machining

SHRINK FIT PACKAGE DEAL

FOR FI-6 SHRINK FIT UNIT

- Powerful Shrink Fit unit (14Kw) allows shrinking for most shank sizes in 2 seconds!
- Toolholders include pluggable coolant ports
 Two built-in cooling units to support (starting at 1/4").
- · Shrink and unshrink any type of tools and cutters - Steel, HSS, Carbide, Heavy Metal, Powdered Metal, Shrink Fit extensions and reductions. Tool Shank must have h6 tolerance.
- Remote control pendant Shrink and Cooling unit linked and controlled by 1 pendant!

- · Optional foot pedal available allows for hands-free operation.
- high quantity tool assembly.

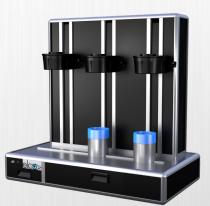
EXCLUSIVE FEATURES:

- Auto shank size detection protects against overheating thereby preventing toolholder premature failure.
- Inductor rotates 180° to allow easy removal of broken tools.



PACKAGE INCLUDES:

SHRINK FIT UNIT



5 PIECE INDUCTION RING SET

2-5mm 6-13mm 14-24mm (5/64" - 3/16") (1/4" - 1/2") (9/16" - 7/8")

(1.1/4" - 1.1/2")

25-32mm 33-40mm

STORAGE RACKS

(1" - 1.1/4")





25-32mm 33-40mm (1" - 1.1/4") (1.1/4" - 1.1/2")

CHUCK HOLDERS (CAT40/50, BT30-50, HSK25-100) Included pair corresponds to

selected Shrink Fit package



FI-6 PACKAGES*	PRICE (200V)	PRICE (380V)
CAT40/BT40 FI-6-XXX PACKAGE**	\$20,000.00	\$21,000.00
NCAT40/NBT40 FI-6-XXX PACKAGE	\$20,500.00	\$21,500.00
CAT50 FI-6-XXX PACKAGE	\$21,500.00	\$22,500.00
NCAT50 FI-6-XXX PACKAGE	\$22,300.00	\$23,300.00
HSK63A FI-6-XXX PACKAGE	\$20,500.00	\$21,500.00
HSK100A FI-6-XXX PACKAGE	\$22,000.00	\$23,000.00
BT30 FI-6-XXX PACKAGE	\$18,900.00	\$19,900.00
NBT30 FI-6-XXX PACKAGE	\$19,600.00	\$20,600.00

**Replace "XXX" in part number with respective voltage, either 200 or 380.

Prices subject to change without prior notice.

STANDARD FEATURES



BALANCE

ID CHIP READY (Except for BT Taper)



OPTIONAL FEATURES





TAPER PLUS (Dual Contact Taper)

*Package pricing includes ten standard inch size SF holders with less than 6.00 gage lengths and a 200V or 380V shrink fit unit.



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